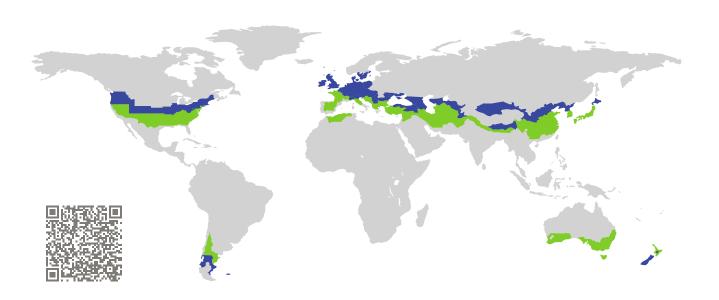
CERTIFICATE

Certified Passive House Component

Component-ID 0784wi03 valid until 31st December 2024

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany



Category: Window Frame

Manufacturer: Kawneer,

Harderwijk, Netherlands

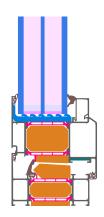
Product name: 82mm series RT 82HI+

This certificate was awarded based on the following criteria for the cool, temperate climate zone

Comfort $U_W = 0.80 \le 0.80 \text{ W/(m}^2 \cdot \text{K)}$

 $U_{W,\text{installed}} \leq 0.85 \text{ W/(m}^2 \cdot \text{K)}$ with $U_q = 0.70 \text{ W/(m}^2 \cdot \text{K)}$

Hygiene $f_{Rsi=0.25}$ \geq 0.70





Kawneer Archimedesstraat 9, 3840 AJ Harderwijk, Netherlands ↑ 31 (0)341 46 46 11 | ⋈ kawneer.benelux@arconic.com | ↑ http://www.kawneer.nl | 120 to 16 t

Description

Calculation model

Thermally seperated aluminium frame insulation $(0,024 \text{ W/(m}^2\text{K}))$. Pane thickness: 52 mm (6/18/4/18/6), Rebate depth: 18 mm.

Isothermal

Explanation

The window U-values were calculated for the test window size of 1.23 m \times 1.48 m with $U_g = 0.70$ W/(m² · K). If a higher quality glazing is used, the window U-values will improve as follows:

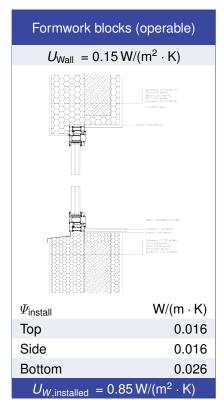
Glazing
$$U_g = 0.70$$
 0.64 0.58 0.54 W/(m² · K)
 \downarrow \downarrow \downarrow \downarrow \downarrow Window $U_W = 0.80$ 0.76 0.72 0.69 W/(m² · K)

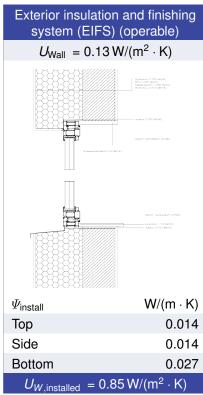
Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

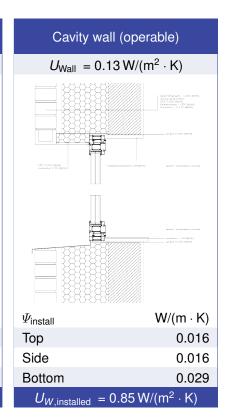
The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Validated installations







Frame values			Frame width <i>b_f</i> mm	<i>U</i> -value frame <i>U_f</i> W/(m² ⋅ K)	Ψ -glazing edge Ψ_g W/(m \cdot K)	Temp. Factor f _{Rsi=0.25} [-]
Flying Mul- lion	(FM1)	7	138	0.79	0.028	0.76
Bottom	(OB1)	4	116	0.79	0.028	0.77
Тор	(OH1)	F	116	0.79	0.028	0.77
Lateral	(OJ1)	<u>u</u> —	116	0.79	0.028	0.77
Spacer: SWISSPACER Ultimate Secondary seal: Polysulfide						de

